

Date: Thursday, 02/04/2009 2:28:14 PM
 User: Melanie Fauteux

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CARGO FLOOR PROTECTOR
 Job Number : 46905
 Estimate Number : 13750
 P.O. Number :
 This Issue : 02/04/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38781
 First Issue : 11 Type : R & D SM/MED FAB Drawing Number : D3878 PROTO
 Previous Run : 45067 Drawing Revision : PROTO
 Written By : Due Date : 02/04/2009 Qty: 1 Um: Each
 Checked & Approved By : mf 09-04-02
 Comment : Est Rev:A 09-01-21 new issue DD verified by:EC

Additional Product

PROTOTYPE

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 ~~F60029~~ MLEX5125F6002904 lexan grey



Comment: Qty.: 11.4387 sf(s)/Unit Total : 11.4387 sf(s)

lexan grey

batch: 109455 *

ml 09 04 03

①

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3878

Dwg Rev: PROTOProg Rev: PROTO

2- Deburr if necessary

ml 09 04 03

①

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 09 04 03

①

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

ENGINEERING
APPROVAL

5.0 PACKAGING PACKAGING RESOURCE #1



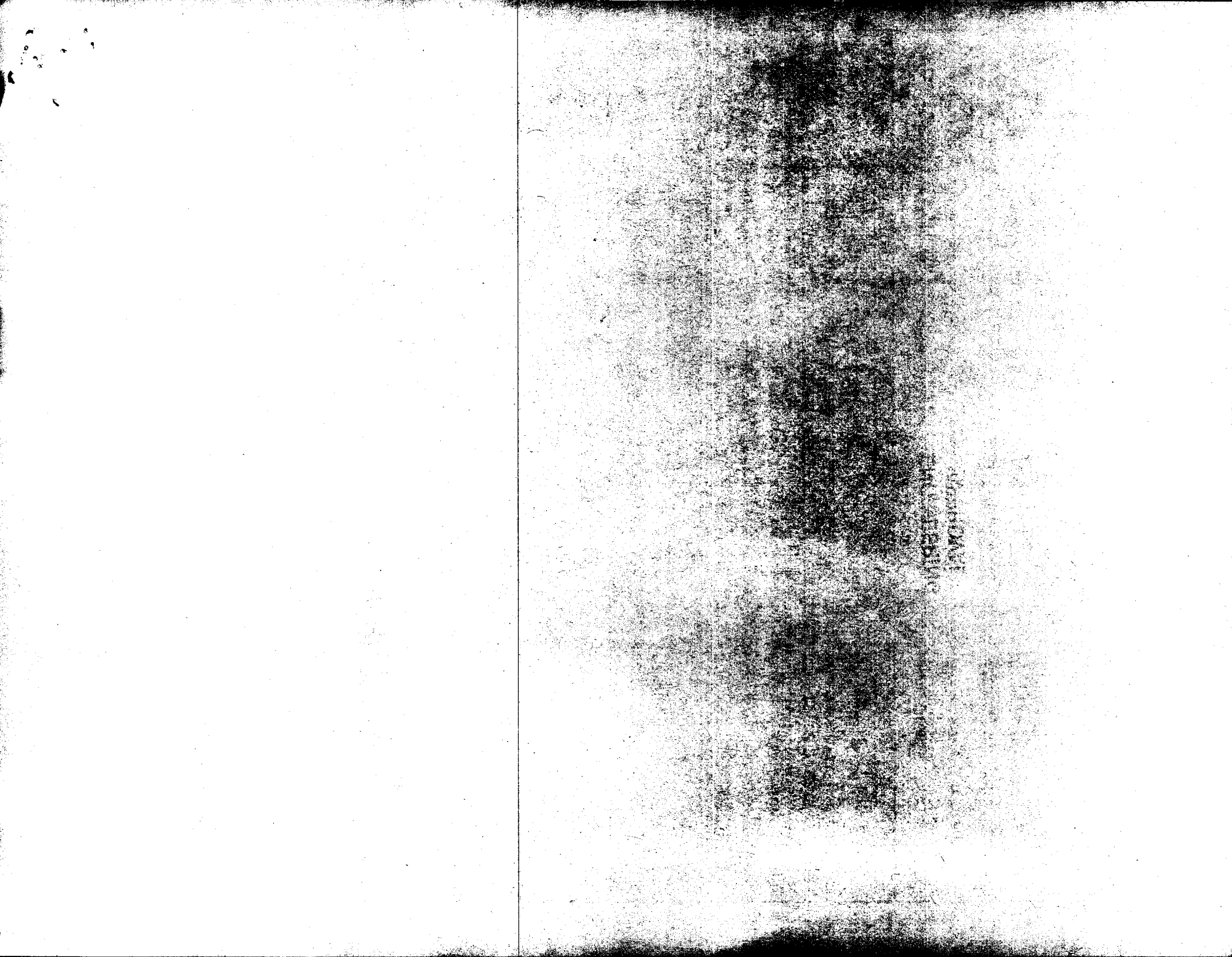
Comment: PACKAGING RESOURCE #1

Identify with Dart P/N and B/N using a permanent fine point marker, then Stock

Location:

Eis's testing

09-04-21



Date: Thursday, 02/04/2009 2:28:14 PM
User: Melanie Buteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CARGO FLOOR PROTECTOR

Job Number: 46905

Part Number: D38781

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

11-09-04-22 Prototype

Job Completion



MF
09-06-22

DART AEROSPACE LTD		Work Order: 46905
Description: CARGO FLOOR PROTECTOR		Part Number: D3878-1
Inspection Dwg: D3878 Rev: PROTO		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
36.93	+/-0.030	36.93	✓		M.T	USED + SQUARE
42.48	+/-0.030	42.48	✓		M.T	
16.68	+/-0.030	16.68	✓		M.T	
10.13	+/-0.030	10.13	✓		M.T	
9.47	+/-0.030	9.47	✓		M.T	
8.84	+/-0.030	8.84	✓		M.T	
13.50	+/-0.030	13.50	✓		M.T	
13.38	+/-0.030	13.38	✓		M.T	

Measured by: ML ML	Audited by: PJ	Prototype Approval: PJ
Date: 09.04.03	Date: 09.04.03	Date: 09.04.03

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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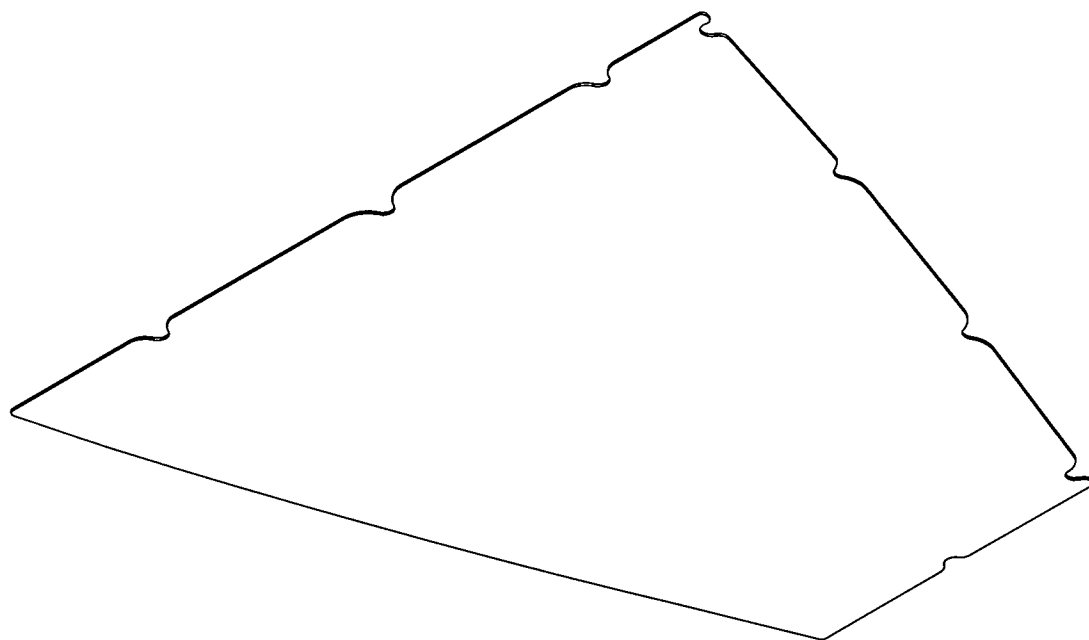
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D3878-1 CARGO FLOOR PROTECTOR

SUPERCEDED
09.04.21
PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING
09.04.02 PH

A	NEW ISSUE		PH	09.01.20
REV.	DESCRIPTION		BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	PH			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D3878	SHEET 1 OF 2	
APPROVED		TITLE	SCALE	
DE APPR.		CARGO FLOOR PROTECTOR	NTS	
DATE	09.01.20		COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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Receiving Report

Date: 8/17/25

Batch No: M109455

Supplier: SABIC

Dart P/O: 6323

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☐
 QC6 Inspection 08/07/20 N/A ☐
 Work Order ☐ N/A ☐

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

Production/Admin:

Date 08/09/30

Received/Costing RCR 9074

Initial CZ

Location

H:\FORMS\Purchasing\approved purch\RECREPORT Rev D

 *** IF YOU ARE NOT CURRENTLY RECEIVING OUR INVOICES ***
 *** VIA EMAIL OR FAX, PLEASE SUPPLY US WITH AN EMAIL ***
 *** ADDRESS OR FAX NUMBER . FAX TO 905-789-3161 ***

RECEIVED SEP 30 2008

[Signature]

PLEASE Remit To: SABIC Polymershapes 9150 Airport Road Brampton ON L6S 6G1
 Phn : (613)745-7043 Fax : (613)745-4291

NO GOODS TO BE RETURNED WITHOUT APPROVAL FROM US. ALL DISCREPANCIES MUST BE REPORTED WITHIN 3 DAYS.



Purchase Order

Date Aug 19, 2008	Page 1
Purchase Order Number PO00006973	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

SABIC Polymershapes
9150 Airport Road
Brampton, ON L6S 6G1
Canada
Phone (800) -267-1575
Fax (613) 745-4291

Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VC-GEP001	Aug 19, 2008	N30	Epic Express	Sep 16, 2008

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
2,592.0000 <i>Rev 2088</i> <i>CL/4/29</i>	MLEXS125F6002904	GE PLASTICS LEXAN SH Comments: F60029 LEXAN F6000 HEAVY HAIRCELL/COBB COLOR: 04 DARK GREY SABIC POLYMERSHAPES COLOR CODE: GY3778	9/16/2008	No	5.639062	sf	14,616.45
<div>MATERIAL CERTIFICATION REQ'D UPON DELIVERY</div> <div>CERTIFICATE OF CONFORMITY REQ'D UPON DELIVERY</div>							
Comments: <i>REVISED:</i> <i>\$</i>					Tax Summary: GST 730.82 GSTME 0.00 GSTND 0.00		
Entered By: <i>CL</i> CLAVOIE					Less: included tax		0.00
Approved By: <i>W</i>					Subtotal		14,616.45
					Total tax		730.82
					Total purchase order in CAD Dollars		15,347.27

SABIC
POLYMERS
SHAPES

سابك
sabic

SABIC Polymershapes

1250 OLD INNES RD. 519 OTTAWA, ONT. K1B 5L3
TEL: 613 745 7043 FAX: 613 745 8163

CERTIFICATE OF COMPLIANCE

SOLD TO: DART AEROSPACE

DATE: 9/24/2008

YOUR PURCHASE ORDER : 6973

OUR SHIPPER NO: 1

LINE ITEM # : 1

QUANTITY: 84

DESCRIPTION: .125 X 48 X 96 F60029 GY3778 GREY 26122

Sabic
0869130

THESE PARTS WERE MANUFACTURED IN ACCORDANCE WITH: FAR 25.853F1A1

THIS IS TO CERTIFY THAT THE MATERIAL FINISHES AND FUNCTIONAL REQUIREMENTS OF THE ABOVE LISTED PARTS ARE IN ACCORDANCE WITH THE REFERENCE PROCUREMENT SPECIFICATIONS, CONTROL DRAWINGS OR PARTS DESIGNATION AND LATEST REVISIONS AS REFERENCED ON THE SUBJECT PURCHASE ORDER.

AUTHORIZED REPRESENTATIVE SIGNATURE

Jon Caldwell

JON CALDWELL
BRANCH MANAGER

8 7 6 5 4 3 2 1

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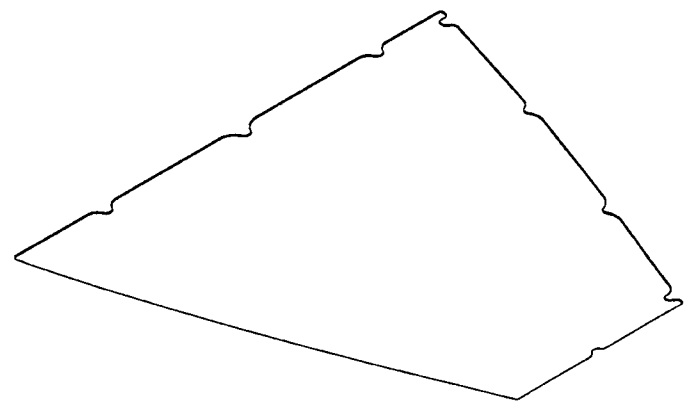
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D3878-1 CARGO FLOOR PROTECTOR

Prototype
09.01.20 *AI*

A	NEW ISSUE	PH	09.01.20
REV.	DESCRIPTION		BY DATE
DESIGN	PH	DART AEROSPACE LTD	
DRAWN	PH	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3878	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CARGO FLOOR PROTECTOR	NTS
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